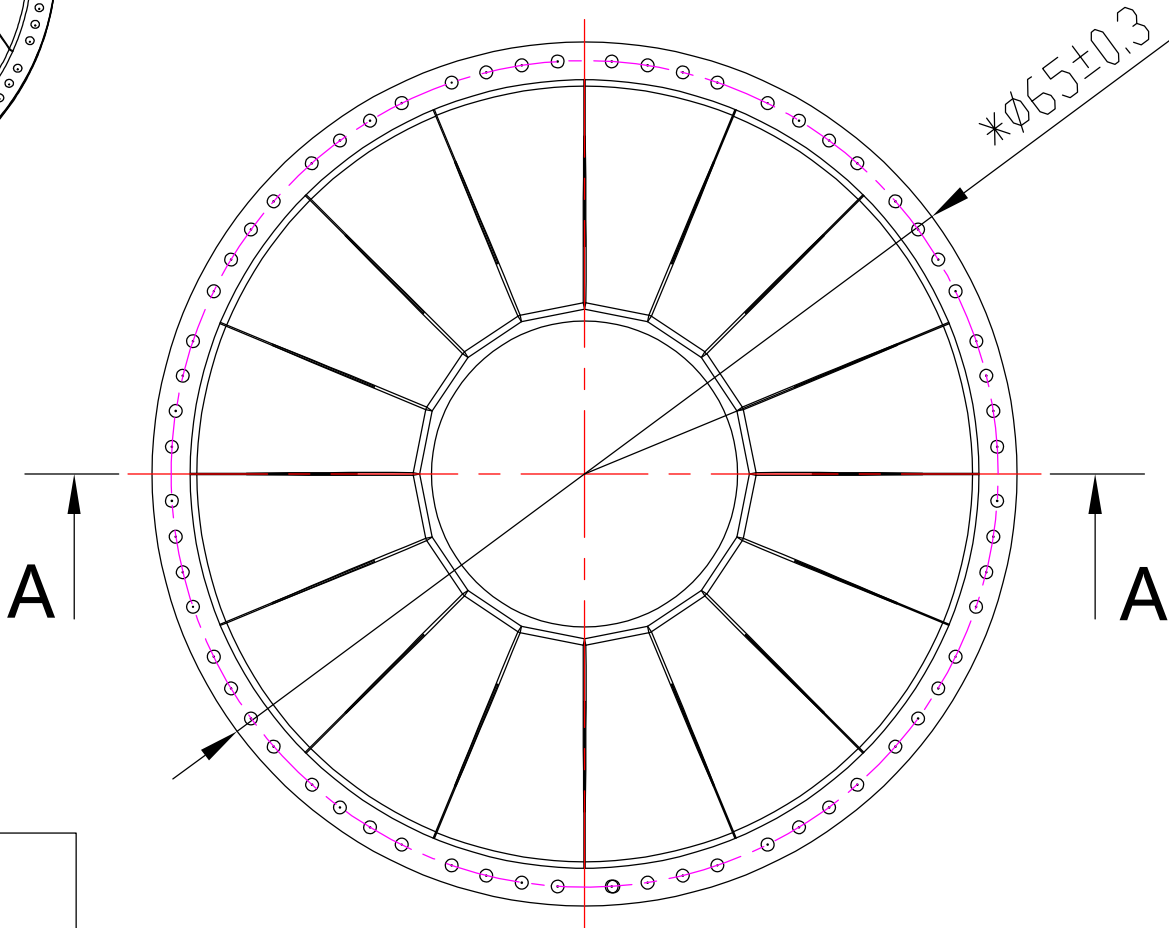
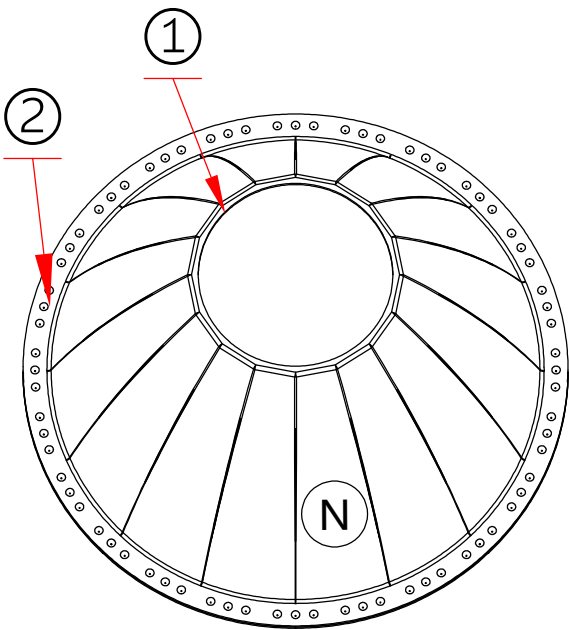
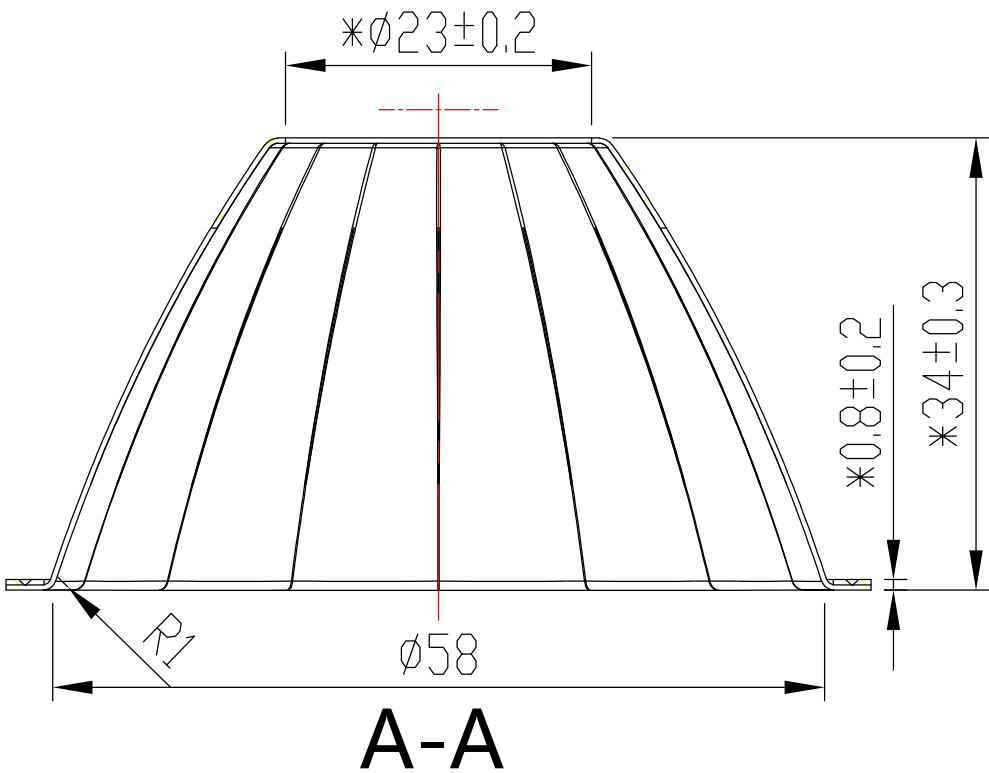
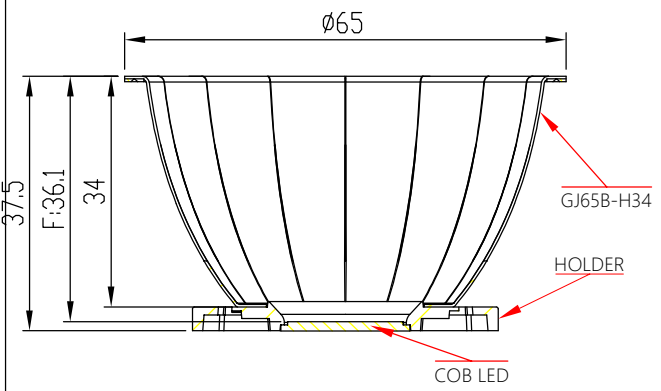


参考图纸



Light Source	CITIZEN CLU038 LES14.5
PlasticHolder	92.70.121.00
Metal Adaptar	
Design Angle	18°±3°
Measured Angle	
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
- 1.**标记为重点控制尺寸。
 - 2.未注公差按公差表。
 - 3.产品未注圆角与拔模斜度按3D。
 - 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	PRODUCT NAME	PRODUCT CODE	QUANTITY	MATERIAL/FINISH
①	2-3020-L	94.02.3020.000	1	t=0.4mm High reflectivity aluminum material (fine sand surface)
②	2寸65铝环	97.77.487.00	1	T=0.4mm 1060AL H24/

标记 MARK	处数 NO.OF MODIF.	更改内容 MODIFICATIONS	签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER		制图 DRAWN BY	比例 SCALE	1:1
工艺 TECHNICAN		审核 CHECKED BY	视角 1st ANGLE PROJECTION	
批准 APPROVED BY		日期 DATE(DD-MM-YYYY)	页数 PAGE	SHEET 1 OF 1
		07-07-2025		

							Nata®		版本 VERSIONS															
							DIMENSION TOLERANCE TABLE (UNLESS OTHERWISE STATED)							产品编码 PRODUCT CODE		91.02.3024.000								
														<table><tr><td>> 0-5</td><td>> 5-30</td><td>> 30-90</td><td>> 90-150</td><td>> 150-250</td><td>> 250-400</td><td>> 400-700</td></tr><tr><td>±0.15</td><td>±0.2</td><td>±0.4</td><td>±0.5</td><td>±0.8</td><td>±1.5</td><td>±2</td></tr></table>							> 0-5	> 5-30	> 30-90	> 90-150
> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700																		
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2																		
PUNCH TOLERANCE TABLE (UNLESS OTHERWISE STATED) (ANGLE)							客户 CUSTOMER		NT															
							<table><tr><td>> 0-10</td><td>> 10-50</td><td>> 50-120</td><td>> 120-250</td><td>> 250-360</td><td></td><td></td></tr><tr><td>±1°</td><td>±0.5°</td><td>±0.3°</td><td>±0.2°</td><td>±0.166°</td><td></td><td></td></tr></table>							> 0-10	> 10-50	> 50-120	> 120-250	> 250-360			±1°	±0.5°	±0.3°	±0.2°
> 0-10	> 10-50	> 50-120	> 120-250	> 250-360																				
±1°	±0.5°	±0.3°	±0.2°	±0.166°																				
部件产品图 COMPONENT PRODUCT DRAWING							单位 UNIT mm																	